

6910



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBEM632V3008102-12
Job Sheet 180318



SHIP 7-23

Part No: RBEM632V3008102-12

Job Qty: 8 ea

Part Name: Bolt Modified



Part Weight: 0 lbs

Status: At Planning

Priority: High

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/4/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBEM632V3008102 Rev. C IPP Rev. A 18.06.05 new issue DP Verify DD

Ship Via:

DAS
13
9-89

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	7/4/18	7/4/18	0.00	0.00	Start Up Machining-4		DAS 39
100	Lathe Conv	8 pcs	7/4/18	7/4/18	0.00	0.80	Lathe Conv-2		DAS 39
110	QC	8 pcs	7/4/18	7/4/18	0.00	0.00	QC2 Machining-5		DAS 39
120	QC	8 pcs	7/4/18	7/4/18	0.00	0.00	QC8 Machining-5		DAS 39
130	Packaging	8 pcs	7/4/18	7/4/18	0.00	0.00	Packaging3-2		DAS 39
140	QC21-SA	8 Ea	7/4/18	7/4/18	0.00	0.00	QC21		DAS 39

Part Op 100 - 1-Machine as per DWG. 2-Debur
Descriptions: 130 - IDENTIFY AND STOCK

DAS 21
9-89
JUL 3 1 2018

GA B5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
91287A787	Hex Head Screw M14 x 2mm Thread	8 (1 ea)	90-Start up Operation	891255

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	91287A787	8 ✓	0	0

P/O: 040921

Part Specifications

* 1/1

Specifications could not be found.



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CANADA
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Plex 7/4/18 1:11 PM dart.logan.david

Container No: S095235



Part: RBEM632V3008102-12

Job No: 180318

Serial No/Batch: S095235

Revision: C

Inspector:

Exp Date:

Instructions:

Date: 07/23/18

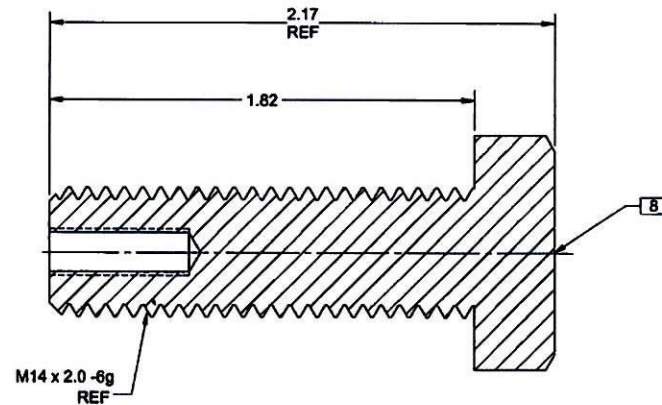
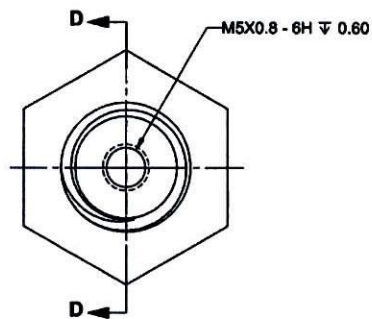
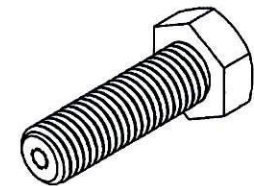
DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date : _____	Step #: _____	QTY Effective : _____		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



SECTION D-D

RBEM632V3008102-12 BOLT MODIFIED

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. **180-318**

20180710

NOTES:

- 1) MATERIAL: McMaster#91287A787 OR EQUIV.
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = $\pm 0.1"$ / $\pm 1"$
X.XX = $\pm 0.01"$ / $\pm 0.5"$
X.XXX = $\pm 0.005"$ / $\pm 0.1"$
X.XXXX = $\pm 0.0005"$ / $\pm 0.05"$
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = $\pm 0.005"$
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) BREAK SHARP EDGES: 0.005" TO 0.010"
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>M. Lee</i>	TOOL PART #	REV. C
MFG. APPR.	DP	RBEM632V3008102	SHEET 13 OF 13
APPROVED	<i>M. Lee</i>	TITLE	SCALE
DATE 6/6/2018		OUTPUT FLANGE SEAL EXCHANGE	NTS
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